

# DOW CORNING® 995 Silicone Structural Glazing Sealant

## FEATURES

- High ultimate tensile strength sealant ideally suited for structural bonding and protective glazing applications
- Odorless and non-corrosive cure system
- Cures to form an extremely tough elastomeric rubber ensuring a durable, flexible, watertight bond

## BENEFITS

- Excellent weatherability and a high resistance to ultra-violet radiation, heat and humidity, ozone and temperature extremes
- Excellent mechanical properties
- Successfully tested for use in protective glazing applications
- Excellent unprimed adhesion to a wide range of substrates including coated, enameled and reflective glasses, anodized and polyester coated or painted aluminum profiles including most fluoropolymer based paints like Kynar
- Meets global standards for structural glazing (American, China, Europe)

## APPLICATIONS

- DOW CORNING 995 Silicone Structural Glazing Sealant is a one component, neutral curing elastomeric sealant specifically formulated for silicone structural glazing and protective glazing applications.

## TYPICAL PROPERTIES

Specification writers: These values are not intended for use in preparing specifications. Please contact your local Dow Corning sales representative prior to writing specifications on this product.

Test method*	Property	Unit	Value
	<b>As supplied</b>		
	Color		Black, white, gray
MIL-S-8802	Tack-free time, 50% RH	minutes	65
	Curing time 25°C (77°F) at 50% R.H.	days	7-14
	Full adhesion	days	14-21
	Flow, sag or slump	mm or inches	0.1
	Working time	minutes	10-20
	Specific gravity		1.339
	<b>As cured - after 7 days at 25°C (77°F), 50% RH</b>		
ASTM D2240	Durometer hardness, shore A	points	40
ASTM D0412	Ultimate tensile strength	psi (MPa)	350 (2.41)
	Ultimate elongation	%	525
ASTM D0624	Tear strength - die B	ppi	49
ASTM C0794	Peel strength	ppi	40
	<b>As cured - after 21 days at 25°C (77°F), 50% RH</b>		
ASTM C1135	Tensile at 25% elongation	psi (MPa)	48 (0.33)
	Tensile at 50% elongation	psi (MPa)	75 (0.51)
ASTM C719	Joint movement capability	%	±50
	<b>As cured - after 21 days at 25°C (77°F), 50% RH and subjected to 4,500 hours QUV ASTM G-53</b>		
ASTM C1135	Tensile at 25% elongation	psi (MPa)	50 (0.34)
	Tensile at 50% elongation	psi (MPa)	78 (0.53)

\* ASTM: American Society for Testing and Materials.

## DESCRIPTION

DOW CORNING 995 Silicone Structural Glazing Sealant is a one-component neutral curing silicone sealant designed specifically for structural bonding applications of glass and metal in factory or field situations.

The rate of surface cure and cure-in-depth of most one-component RTV silicone sealants is affected by the temperature and humidity of the environment. However, an environment of high temperatures in combination with high humidity may slow the surface cure rate of DOW CORNING 995 Silicone Structural Glazing Sealant.

## TECHNICAL SPECIFICATIONS AND STANDARDS

DOW CORNING 995 Silicone Structural Glazing Sealant has been internally tested and is designed to meet or exceed the test requirements of:

- Federal Specification TT-S-001543A (COM-NBS) Class A for silicone building sealant
- Federal Specification TT-S-00230C (COM-NBS) Class A for one-component building sealant
- ASTM Specification C-920 Type S, Grade NS, Class 25, Use NT, G and A
- ASTM C1184 Standard Specification for Structural Silicone Sealant
- Chinese specification GB 16776 for structural glazing
- SNJF VEC.

DOW CORNING 995 Silicone Structural Glazing Sealant exhibits a high level of physical properties and adhesive performance, which are retained even after aging as detailed by EOTA ETAG 002 and prEN 13022 European Standards.

## HOW TO USE

Please consult the Dow Corning Silicone Structural Glazing Manual for complete design, state-of-the-art installation guidelines and joint design. Specific advice is available from your local Dow Corning sales office.

### Preparation

Clean all joints and glazing pockets, removing all foreign matter and contaminants such as grease, oil, dust, water, frost, surface dirt, old sealants, or glazing compounds and protective coatings.

### Application method

Install back-up material or joint filler, setting blocks, spacer shims and tapes. Mask areas adjacent to joints to ensure neat sealant lines. Primer is generally not required on non-porous surfaces, but may be necessary for optimal sealing of certain porous surfaces. A test placement is always recommended. Apply DOW CORNING 995 Silicone Structural Glazing Sealant in a continuous operation using a positive pressure. (The sealant can be applied using many types of air-operated guns and most types of bulk dispensing equipment). Before a skin forms (typically within 10 minutes), tool the sealant with light pressure to spread the sealant against the backing material and joint surfaces. Remove masking tape as soon as the bead is tooled.

### HANDLING PRECAUTIONS

Product safety information required for safe use is not included. Before handling, read product and safety data sheets and container labels for safe use, physical and health hazard information. The material safety data sheet is available on the Dow Corning website at [www.dowcorning.com](http://www.dowcorning.com). You can also obtain a copy from your local Dow Corning sales representative or Distributor or by calling your local Dow Corning Global Connection.

## USABLE LIFE AND STORAGE

When stored at or below 30°C (86°F) in the original unopened containers, this product has a usable life of 12 months from the date of production.

## PACKAGING

This product is available in 305 and 310ml disposable cartridges, 17 liter bulk containers, 7.5 liter pails, 170 liter drums, depending on location of purchase. Please contact your local Dow Corning sales office for packaging range availability.

## COLORS

This product is available in black, gray and white. Please contact your local Dow Corning sales office for local color range availability.

## LIMITATIONS

DOW CORNING 995 Silicone Structural Glazing Sealant should not be applied:

- To building materials that bleed oils, plasticizers or solvents – materials such as impregnated wood, oil-based caulks, green or partially vulcanized rubber gaskets or tapes.
- In totally confined spaces as the sealant requires atmospheric moisture for cure.
- When surface temperatures exceed 60°C (140°F).
- Where painting of the sealant is required, as the paint film may crack and peel.
- To surfaces in contact with food – this sealant does not comply with Federal Food and Drug Administration food-additive regulations.
- In below-grade applications.
- For use as an interior penetration fire stop sealing system.
- In horizontal floor joints where abrasion and physical abuse are likely to be encountered.
- To frost-laden or damp surfaces.
- For continuous immersion in water.

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

Dow Corning shall not be held liable for any possible claims arising from structural glazing use of this product for projects, which have not been specifically approved by Dow Corning.

### **HEALTH AND ENVIRONMENTAL INFORMATION**

To support Customers in their product safety needs, Dow Corning has an extensive Product Stewardship organization and a team of Product Safety and Regulatory Compliance (PS&RC) specialists available in each area.

For further information, please see our website, [www.dowcorning.com](http://www.dowcorning.com) or consult your local Dow Corning representative.

### **LIMITED WARRANTY INFORMATION - PLEASE READ CAREFULLY**

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customers' tests to ensure that Dow Corning's products are safe, effective, and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent.

Dow Corning's sole warranty is that the product will meet the Dow Corning sales specifications in effect at the time of shipment.

Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.

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